

# ULTRA-PURE WATER

## **Pharmacy, Cosmetics, Bottled Water**





**BIO-UV** reactors are designed for the treatment of ultra-pure water in the pharmaceutical and cosmetics industries. They can also be used in the food processing industries, particularly in the told water for human consumption sector.

- The main applications are as follows:
- Disinfecting of ultra-pure water
- Disinfecting treatment of purified water loops
- Destruction of residual ozone
- Reduction of traces of TOC in the ultra-pure water

## PRINCIPLE

The sun emits invisible light : ultraviolet light. This natural phenomenon is reproduced inside the reactors in the **BIO-UV** Group's product ranges using powerful lamps, the result of leading-edge technology, that emit UV-C rays. At 254 nanometers, the optimum wavelength for destroying micro-organisms (viruses, bacteria, algae, yeasts, mould...), UV-C rays penetrate to the heart of DNA and disturb the metabolism of cells until they are totally destroyed. All germs are thus deactivated (including **Legionella** and **Cryptosporidium**) and cannot reproduce.



## **EFFECTIVE DOSE**

The reactors in the **BIO-UV** HDPE ranges are dimensioned according to the flow rate: it is the combination of the contact time in the reactor, the power of the lamp(s),

the consideration of the specific transmission factor of the salt water (85%), less than that of fresh water, that will ensure that the necessary dose (expressed in millijoules per square centimeter or mJ/cm<sup>2</sup>) sufficient to kill 99.9% of themicro-organisms (bacteria, viruses, algae in suspension,...) is received.

#### **BENEFITS**

■ Treatment that is simple to put in place, that does not change the physical or chemical characteristics of the water: no change of taste or smell, ...

- No creation of disinfectant sub-products harmful to human health
- No risk of underdoses or overdoses
- **No chemical product monitoring and handling constraints**
- **Can be combined with other treatment processes** (filtration, softening, ...)





## PHARMA SERIES REACTORS (CLAMP CONNECTION)

Description	Max.flow rate in m³/h*	Performance in millijoules per cm² at actual recommended flow rates**	UV lamp : Number Power consumption	Connection	Height of reactor in mm	Diameter of reactor in mm
PHA 1200 HO	8,4	40	I x 87 W	D 65	1078	219
PHA 2200 HO	15,4	40	2 x 87 W	D 65	1078	219
PHA 3200 HO	23	40	3 x 87 W	D 90	1078	219
PHA 4200 HO	30	40	4 x 87 W	D 90	1078	219
PHA 2200 AM	33,6	40	2 x 170 W	D 100	1078	219
PHA 3200 AM	50,4	40	3 x 170 W	D 125	1078	219
PHA 4200 AM	65	40	4 x 170 W	D 125	1078	219

\* Contact us for other flow rates \*\* The performance of these devices have been calculated at the end of the lamps' life and with a transmission of 98%

## PHARMA FBS SERIES REACTORS (SINGLE CLAMP AND WELDED BOTTOM)

Description	Max.flow rate in m³/h*	Performance in millijoules per cm² at actual recommended flow rates**	UV lamp : Number Power consumption	Connection	Height of reactor in mm	Diameter of reactor in mm
PHA 1200 HO FBS	8,4	40	I x 87 W	D 65	1074	219
PHA 2200 HO FBS	15,4	40	2 x 87 W	D 65	1074	219
PHA 3200 HO FBS	23	40	3 x 87 W	D 90	1074	219
PHA 4200 HO FBS	30	40	4 x 87 W	D 90	1074	219
PHA 2200 AM FBS	33,6	40	2 x 170 W	D 100	1074	219
PHA 3200 AM FBS	50,4	40	3 x 170 W	D 125	1074	219
PHA 4200 AM FBS	65	40	4 x 170 W	D 125	1074	219

\* Contact us for other flow rates

\*\* The performance of these devices have been calculated at the end of the lamps' life and with a transmission of 98%

## **ADVANTAGES**

- Excellent disinfection performance thanks to careful optimisation of the UV emissions and hydraulic flow
- Designed with clamp type connectors, easy to dismantle and clean
- Optional UV sensor and monitor, providing an alarm by diodes and dry contacts for data transmission
- Clamp Connection
- Reactor in stainless steel 316L. electropolished. A roughness certificate is supplied
- Optimised service life of the lamps: 13,000 hours depending on the number of start-ups

Pharma Series Reactors (clamp connection)



Pharma FBS Series Reactors (single clamp and welded bottom)











